

# BAKER COLLEGE STUDENT LEARNING OUTCOMES

MATT1310 Machining Theory and Methods 3 Semester Credit Hours

## **Student Learning Outcomes and Enabling Objectives**

- 1. Demonstrate proficiency around the safety concepts of Machining Theory and Methods in manufacturing.
  - a. Ensure Safe operating practices of machining methods, equipment and personnel.
  - b. Understand the safe use of equipment during machining methods.
  - c. Demonstrate safe operation of machine tools in a professional and appropriate manner
  - d. Identify and Understand what Personal Protective Equipment is required for each task
    - i. Safety glasses
    - ii. Gloves
    - iii. Hearing protection
    - iv. Foot wear
    - v. Hard hat
    - vi. Clothing
- 2. Demonstrate efficiency in basic machine shop set to include the following in a professional and appropriate manner.
  - a. Human factors
  - b. Tools needed
  - c. Marking, measuring and layout
  - d. Mathematics needed
- 3. Develop a basic understanding of different types of Metals and Alloys
  - a. Common carbon steel sizes and shapes
  - b. Carbon steel finishes
  - c. Steel numbering system
  - d. Principal steel categories
  - e. Pipes and tubes
  - f. Special steel products, stainless steels and aluminum
- 4. Analyze and differentiate types of Oils and Hardness testing used in fabricating processes.
  - a. Metal hardness testing
  - b. Lubricating oils, motor oils and cutting fluids
  - c. Metal characteristics

- 5. Demonstrate the ability to determine the functions of Tapers, Dowel Pins, Fasteners and Key Concepts
  - a. Tapers
  - b. Threaded fasteners
  - c. Dowel pins versus tapered pins
  - d. Important machining concepts
- 6. Demonstrate the proper Filing methods and grinding applications.
  - a. Filing basics, designs and practices
  - b. Bench and pedestal grinders
  - c. Disc and belt grinders
  - d. Die and pencil grinders
  - e. Surface and Blanchard grinders
- 7. Understand the various applications of Drilling, Reaming and Tapping.
  - a. Twist drills
  - b. Drill chucks and drill press operations
  - c. Reaming
  - d. Tapping
- 8. Demonstrate proficiency in the use of Band saws
  - a. Types of band saws
  - b. Work holding
  - c. Feeds
- 9. Exhibit proper operations of Lathes functions to successfully machine the details of a hammer as described on the given blueprint.
  - a. Lathe design, set up and tooling
  - b. Quick change tool post systems
  - c. Cutting tools and chucks
  - d. Knurling
  - e. Work holding
  - f. Speeds and feeds
- 10. Exhibit proper operations of Milling Machine functions to accurately build two 1-2-3 blocks
  - a. Milling machine design
  - b. Setting up a milling machine
  - c. Measuring and locating
  - d. Clamping and work holding
  - e. End mills, face mills and fly cutters
  - f. Drilling and boring
  - g. Speeds and feeds

- 11. Analyze and identify the effects of proper Machine Shop Problem Solving
  - a. Repair methods
  - b. Shop made or modified tools

## **Big Ideas and Essential Questions**

### **Big Ideas**

- Industrial Safety Foundations of Machining Theory and Methods
- Basic Principles of Machining Theory and Methods
- Understanding the Mathematics Machining Theory and Methods
- Proficiency in the use of Milling machines, Lathes and Grinders
- Fundamental understanding of the different types of cutting tools in machining

### **Essential Questions**

- 1. Why is safety the first priority?
- 2. How does proper Machining theory and methods insure product conformance?
- 3. Why is it important to consider efficient and accurate machining methods?
- 4. How do I determine what machining process to use to accomplish the desired finished product items?
- 5. What impact does an incorrect usage have on machine reliability?
- 6. How are the different machining processes used?
- 7. How does documentation affect industrial communication between shifts?
- 8. What are the potential uses in the future?

These SLOs are not approved for experiential credit.

Effective: Summer 2021